

Grisselle Rosa, CPIM  
[grisselle@goeworld.com](mailto:grisselle@goeworld.com)  
m.787-642-8352 w.783-7070  
VIA DEL ROCIO #174  
VALLE SAN LUIS, CAGUAS P.R. 00725

## SUMMARY OF QUALIFICATIONS

Eleven years of solid experience in the manufacturing environment with diversified duties within the Engineering and Finance professions. Strong knowledge of Production Planning and MRP: Materials Planning, Shop Floor Scheduling, Capacity Resource Planning, Inventory Management and Distribution. Proven excellent computer skills in different software environments. Teamwork oriented person, possess initiative, leadership, high sense of responsibility, assertiveness, good supervisory skills and excellent communication skills, in both English and Spanish, written and spoken. General knowledge of GMP's, OSHA, and ISO 13485. APICS instructor with over two years of experience teaching modules for the CPIM certification program.

## PROFESSIONAL EXPERIENCE

February 2008 to present

Ethicon LLC, a Johnson & Johnson Company

Inventory Analyst/Inventory Cycle SOX Lead (Cross-Functional Development)

- Responsible for developing Business Plan for Raw Material Inventory.
- In charge of approval of Requests for Inventory Destruction and Item Change Orders.
- Responsible for the Raw Material Inventory during external and internal Finance Audits.
- Lead of the Sarbanes Oxley Inventory Cycle for the SL facility and back up for the Corporate Lead.
- Owner of Inventory Cycle Count.
- Responsible for the analysis of SLOB, Full Absorption and Purchase Price Variance to develop improvement strategies and cost reduction in conjunction with the Global Supply Planning group.

October 2000 – June 2003; June 2005 – February 2008

Ethicon LLC, a Johnson & Johnson Company

Acting Materials Process Lead / Capacity Planner

- Responsible for the development of an attainable MPS for three different production lines based on the forecast, focusing on the management of customer service and finished goods inventory.
- Responsible for the management of interplant demand for bulk components.
- In charge of the detailed production schedule coordination and communication with Corporate Planning and Manufacturing.
- Responsible for the coordination and management of projects, including product launches and product/process transfers.
- Responsible for the update and maintenance of Bill of Materials and planning parameters.
- Fully assist in the resolution of quality problems, including negotiations with suppliers and/or Quality and Compliance and the preparation of the necessary documentation and implementation of corrective actions.
- Direct supervision of four Schedulers, 3 Capacity Planners and 1 buyer.

June 2003 – June 2005

Ethicon LLC, a Johnson & Johnson Company

Capacity Planner - Member of the San Lorenzo Magnolia Team

- Responsible for timely transfer of Scotland items codes to the San Lorenzo plant.
- Ensure the timely receipt of all new raw material codes and their inventories.
- Responsible for overseeing the coordination of the Product qualification runs and the inventory builds.
- Liaison between base business and the Magnolia team to ensure effective communication and a successful product transfer.
- Responsible for the update and maintenance of Bill of Materials and planning parameters.

Nov 1999 – October 2000

Searle, a Pharmacia Company, Caguas, P.R.

Material Agent

- Planner/buyer of raw materials and packaging components for over sixty-five (65) pharmaceutical products.
- Responsible for the update and maintenance of Bill of Materials and planning parameters.
- Accountable for the preparation of forecast for suppliers.
- Responsible for the enforcement of Inventory Policies for the materials handled.
- Responsible for the management of obsolescence costs due to packaging component changes.

Grisselle M. Rosa Amorós, CPIM

Page 2 of 2

Jan 1999 – Nov 1999

Ethicon Company, Div. of Johnson & Johnson, Co.

Line Planner/Raw Material Planner

As a Raw Material Planner,

- Manage finished goods inventory and manufacture of approximately 200 raw material codes, developing short and long term capacity planning.
- Coordinate the distribution of the raw materials for the domestic and affiliate customers.
- Supervision of one (1) scheduler.

As a Line Planner,

- Responsible for the monthly reviews and update of existing line designs based on changes in volumes and/or product mix to optimize capacity utilization and ensure plan achievement.
- Monthly review and renewal of kanbans and sequencing of products. Review and update existing routes for accuracy. Review planning parameters and originate the necessary changes in the system.

March 1998 - Jan 1999

Ethicon Company, Div. of Johnson & Johnson, Co.

Member of the San Lorenzo EPS (Ethicon Production System) Team

- Fully assigned to implement the Ethicon Production System by redesigning the scheduling and manufacturing processes to achieve one integrated planning, scheduling and material flow process that manages demand, capacity and events to provide a 98% fill rate to our distributors and affiliates while optimizing inventory levels throughout the supply chain.

Impact and results:

- Direct labor reduction by 25%
- Reduction of manufacturing cycle time by 20%
- Increase in Fill Rates from 90% to 98%
- Increase in productivity by 25%

Jan 1997 - March 1998

Ethicon Company, Div. of Johnson & Johnson, Co.

Production Supervisor

- Supervise approximately eighty production associates engaged in the manufacturing of medical devices, ensuring compliance with the regulations and company policies, satisfying customer demands in a cost effective environment. Train, develop, and evaluate the production personnel.
- Make and implement recommendations of manufacturing equipment and manpower needs.
- Analyses processes non-conformances and recommend corrective/preventive actions to be taken in a timely manner.

Sept 1995 - Dec 1996

Ethicon Company, Div. of Johnson & Johnson, Co.

COOP Engineer

- In charge of the investigation of all type of nonconformance and the development and implementation of the correspondent corrective/preventive action(s). Performed statistical analysis in order to determine the final disposition of the product.

## EDUCATION

1991-1995 University of Puerto Rico, Mayaguez Campus

Polytechnic University of P.R.

Bachelor Science Degree in Industrial Engineering

Cum Laude

2006-present

Interamerican University, Metro

MBA, Major in Accounting - in process (Expected graduation date: Nov 2008)

2003

Completed the CPIM (Certified in Production and Inventory Management)

## REFERENCES

Furnished upon request